FFU
FAN FILTER UNIT
Price Fan Filter Units (FFU) are the most energy efficient line of fan filter units (fan filter modules) on the market today. Designed specifically for use in cleanrooms, pharmacies, pharmaceutical manufacturing facilities and laboratories, the FFU delivers high volumes of HEPA filtered airflow (for 99.99% removal of contaminants) at low sound levels while reducing energy consumption by 15 to 50% versus comparable products.

**Direct ducted and non-ducted options available**

**Integrated EC or PSC motor**

**Optional native BACnet control**

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**Room-side Removable (RSR) filter, ducted inlet**

**Forward and backward curved wheel options**

**Aluminum or stainless steel construction**

**Bench top replaceable filter (BTR), non ducted**

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HIGH ENERGY EFFICIENCY
+ Industry leading energy efficiency means lower operating costs, potentially saving thousands of dollars in electricity each year.
+ Energy consumption as low as 55 Watts at 90 fpm for a 24 in. x 48 in. module.

HIGH AIRFLOW CAPACITY
+ Fewer units required to meet airflow demand means lower cost.
+ Active filter area is maximized with the Bench Top Replaceable (BTR) filter, with 24 in. x 48 in. units able to achieve up to 960 CFM.

VERSATILE MOTOR PROGRAMS
+ Factory programmed EC motors means no-hassle startup and commissioning.
+ **Constant Torque Program** – The motor operates at a constant torque, and is unaffected by change in upstream static pressure. This option should be used with an upstream, pressure-independent terminal unit.
+ **Constant Flow Program** – The motor adjusts to maintain airflow rate as the filter loads over time. This option is ideal for non-ducted applications.

SEISMIC CERTIFICATION PREAPPROVAL
+ OSHPD special seismic certification preapproval as per OSP-0302-10.

EXHAUST AND REVERSE FLOW APPLICATIONS
+ Optional exhaust construction draws contaminated room air through the filter and exhausts the air to the outside or returns it to the space.

TYPICAL APPLICATIONS
Fan Filter Units are used in critical applications such as healthcare, pharmaceutical compounding or microelectronics manufacturing. The high efficiency motor is designed to overcome the static pressure of the integrated filter, making FFUs ideal for retrofit applications where the air handler is not able to provide the required static pressure.

CONSTRUCTION
+ **Application**
  - Supply
  - Exhaust
+ **Size**
  - 24 in. x 24 in.
  - 24 in. x 36 in.
  - 24 in. x 48 in.
+ **Material**
  - Aluminum
  - Stainless steel
+ **Filter**
  - Room-side removable (RSR)
  - Bench top replaceable (BTR)
+ **Options**
  - Aerosol injection port (INJ)
  - Face-mounted LED indicator
  - Integrated LED lighting (UFFU)
  - Room-side accessible controls (R+TC)
**BENCH TOP REPLACEABLE (BTR) FILTER**

+ Maximizes active filter face area to allow for the highest airflow capacity.
+ Less pressure drop and energy consumption compared to RSR filter.
+ Filter replacement requires removal of the unit from the ceiling.

**ROOM-SIDE REMOVABLE (RSR) FILTER**

+ Quickly and easily remove the filter from the Room-side with the RSR option.
+ Integrated knife edge and gel track filters allow for tool free installation and replacement.
+ The RSR filter option also features a room-side removable motor/blower assembly.

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QUICK AND EASY COMMISSIONING VIA AEROSOL CHALLENGE

+ Ensure proper HEPA filter and unit operation with the room-side Aerosol Injection Port (INJ).

+ INJ permits easy injection of aerosol challenge through the barbed test port for 1/2 in. inner diameter tubing. By dispersing aerosol above the HEPA filter, the filter can then be scanned for leaks during commissioning or after filter replacement.

+ A static pressure port is provided to measure pressure drop across the filter and to sample upstream aerosol concentrations during commissioning.
ULTRAFFU (UFFU): INTEGRATED LED LIGHTING

Optional integrated lighting transforms a standard FFU with room-side replaceable filter into a combination high performance LED light fixture and Fan Filter Unit by incorporating hospital-grade LED lighting inside each individual FFU module.

**Reduced Ceiling Congestion**
- Ideal for high cleanliness cleanrooms that require a significant portion of the ceiling to consist of fan filter units, integrated LED lighting conserves valuable ceiling space by eliminating the need for traditional light fixtures.

**Optimized Equipment Layout**
- Integrated LED lighting allows both airflow and the light source to be located directly above the work station to optimize visibility and ensure a contaminant free work area.

**Improved Visibility**
- The large light-emitting surface of each UltraFFU provides even lighting with a low luminous intensity to reduce glare on monitors and other reflective surfaces.
- Various lighting color temperatures and flexible dimming control can accommodate the unique requirements of modern laboratories, microelectronics manufacturing facilities, and other critical spaces.

**LED**
- High Efficiency 100+ lm/W LED
- L80 > 60,000 hours
- Dimmable with up to 300 fc
- IP67 Sealed LED
- 95+ CRI

The UFFU is available with many of our standard FFU options, however it is not available with the following: Bench top replaceable filter, PSC motor, exhaust/reverse flow, stainless steel construction, room-side accessible controls, and seismic pre-approval.

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Simple Installation & Maintenance

+ Easy installation is realized as the LED lights and driver are factory installed and wired. Only two electrical connections are required, one at the LED driver and one at the control box.

+ Integrated LED lighting is a sealed, IP67 rated fixture that effectively seals out debris and liquids.

+ High quality LED lights have a long lifespan, rated at 80% original brightness for 60,000 hours. If required, individual LED strips are tool-free replaceable with quick-connect wiring.

Code Compliance & Listings

**NFPA 90A-2018** Installation of Air Conditioning and Ventilating Systems

**ASHRAE 170-2017** Ventilation of Healthcare Facilities

**UL1598** Air-Handling Luminaries

**UL 2043** Fire Test for Heat and Visible Smoke Release for Discrete Products and Their Accessories Installed in Air-Handling Spaces

**UL2108** Low Voltage Lighting System

**UL8750** Light Emitting Diode (LED) Equipment for Use in Lighting Products

**UL1310** Class 2 Power Units

**UL94** Flammability of Plastic Materials for Parts in Devices and Appliances

**IP67** rated Ingress Protection Against Dust and Liquids
An optional face-mounted color LED alerts the user when the filter is loaded and due for replacement, or if the motor is not operating properly. A green LED indicates normal operation, a yellow LED indicates a loaded filter and a red LED indicates an issue with the motor. The loaded filter setpoint can be field adjusted to suit individual needs.
SPEED CONTROLLERS

Speed controllers are a necessary component of fan filter units, providing precise control over the speed of the motor and the resultant airflow. Multiple speed controller options allow the user to select the best fit for each project.

PSC Speed Controller (PSCSC)

+ Provides variable speed control of permanent split capacitor (PSC) motors.
+ Airflow adjustments are made with the on-board dial that is fully adjustable from minimum to maximum speed, providing increased functionality over a three-speed switch.

Standard ECM Speed Controller (ECMSC)

+ This low voltage speed controller offers either full manual control using the on-board dial or building automation system (BAS) control of a high-efficiency EC motor.
+ Easily change from manual to BAS control by applying the BAS 0-10 VDC signal to the speed controller.

Wall Mounted ECM Speed Controller (WMSC)

+ With simple daisy chain wiring, the Wall Mounted Speed Controller (ordered separately) controls FFUs with ECMSC or BFC controllers.
+ Using an analog 0-10 VDC signal, the WMSC is designed to control up to 30 units.
BACNET FLOW CONTROLLER

The BACnet Flow Controller (BFC) offers seamless integration with BACnet building networks for unmatched control and visibility of fan filter unit performance. Used in conjunction with EC motor technology, these native BACnet controllers facilitate adjustment and/or monitoring of parameters including CFM output and filter status.

Key Features

+ Native BACnet MS/TP
+ Backlit LCD display
+ Several network points for control, monitoring or trending:
  - CFM output
  - Motor RPM and status
  - Motor hours
  - Filter status and pressure drop
  - Filter hours

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WEBSERVER INTEGRATION

Accessing your system via the internet allows worldwide access to the building for fast and easy monitoring and troubleshooting. The Webserver allows the user to view all status variables such as filter status, CFM, etc. for every fan filter unit on the network, as well as change any setpoints directly from a PC. The Webserver comes with a pre-loaded graphic showing the status of each fan filter unit. Custom graphics and interfaces are available to show room layouts or airflow readouts for all units on one screen.
**ROOM-SIDE ACCESSIBLE CONTROLS**

- The room-side accessible controls option features a rotating control box that allows access to the controls from both the top of the unit and from the room-side.
- To access the control box from the room-side remove the diffuser face, HEPA filter, and gasketed controls cover located inside the plenum.
- A disconnect switch is located on the face of the control box, and is easily accessible regardless of control box orientation.
- Optional room-side accessible controls are available with all speed controllers including the PSCSC, ECMSC, and BFC.
### DIMENSIONAL DATA

Supply FFU/UFFU with RSR Filter

#### FFU Fan Filter Unit

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>L (in.)</th>
<th>W (in.)</th>
<th>Standard</th>
<th>Integrated Lighting (UFFU)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Ducted no PF</td>
<td>Non-Ducted w/ Pre-Filter</td>
</tr>
<tr>
<td>24 in. x 24 in.</td>
<td>23.625</td>
<td>23.625</td>
<td>17.350</td>
<td>18.300</td>
</tr>
<tr>
<td>24 in. x 36 in.</td>
<td>35.625</td>
<td>23.625</td>
<td>17.350</td>
<td>18.300</td>
</tr>
<tr>
<td>24 in. x 48 in.</td>
<td>47.625</td>
<td>23.625</td>
<td>17.350</td>
<td>18.300</td>
</tr>
</tbody>
</table>

**Exhaust FFU with RSR Filter**

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>L (in.)</th>
<th>W (in.)</th>
<th>H (in.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 in. x 24 in.</td>
<td>23.625</td>
<td>23.625</td>
<td>15.425</td>
</tr>
<tr>
<td>24 in. x 36 in.</td>
<td>35.625</td>
<td>23.625</td>
<td>20.500</td>
</tr>
<tr>
<td>24 in. x 48 in.</td>
<td>47.625</td>
<td>23.625</td>
<td>18.000</td>
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</tbody>
</table>

**FFU with BTR Filter**

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>L (in.)</th>
<th>W (in.)</th>
<th>Ducted no PF</th>
<th>Non-Ducted w/ Pre-Filter</th>
<th>Ducted w/ Pre-Filter</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 in. x 24 in.</td>
<td>23.625</td>
<td>23.625</td>
<td>15.425</td>
<td>16.375</td>
<td>16.875</td>
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<tr>
<td>24 in. x 36 in.</td>
<td>35.625</td>
<td>23.625</td>
<td>15.425</td>
<td>16.375</td>
<td>16.875</td>
</tr>
<tr>
<td>24 in. x 48 in.</td>
<td>47.625</td>
<td>23.625</td>
<td>15.425</td>
<td>16.375</td>
<td>16.875</td>
</tr>
</tbody>
</table>

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## PERFORMANCE DATA

### Supply

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>Filter</th>
<th>Motor - Fan</th>
<th>Active Filter Area (sq. ft.)</th>
<th>Max cfm</th>
<th>Watts at Max cfm</th>
<th>cfm at 90 fpm</th>
<th>Watts at 90 fpm</th>
<th>Sound (dBA) at 90 fpm</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 in. x 48 in.</td>
<td></td>
<td>ECM - BC</td>
<td>6.9</td>
<td>960</td>
<td>220</td>
<td>625</td>
<td>80</td>
<td>56</td>
<td>68</td>
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<tr>
<td></td>
<td></td>
<td>ECM - FC</td>
<td>6.9</td>
<td>820</td>
<td>210</td>
<td>625</td>
<td>110</td>
<td>53</td>
<td>66</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PSC - BC</td>
<td>6.9</td>
<td>770</td>
<td>210</td>
<td>625</td>
<td>150</td>
<td>55</td>
<td>66</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PSC - FC</td>
<td>6.9</td>
<td>750</td>
<td>350</td>
<td>625</td>
<td>280</td>
<td>53</td>
<td>66</td>
</tr>
<tr>
<td>24 in. x 36 in.</td>
<td></td>
<td>ECM - BC</td>
<td>5.3</td>
<td>750</td>
<td>130</td>
<td>480</td>
<td>55</td>
<td>51</td>
<td>76</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ECM - FC</td>
<td>5.3</td>
<td>750</td>
<td>220</td>
<td>480</td>
<td>80</td>
<td>50</td>
<td>74</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PSC - BC</td>
<td>5.3</td>
<td>750</td>
<td>210</td>
<td>480</td>
<td>150</td>
<td>49</td>
<td>76</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PSC - FC</td>
<td>5.3</td>
<td>750</td>
<td>350</td>
<td>480</td>
<td>235</td>
<td>49</td>
<td>74</td>
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<tr>
<td>24 in. x 24 in.</td>
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<td>ECM - BC</td>
<td>5.1</td>
<td>690</td>
<td>150</td>
<td>460</td>
<td>60</td>
<td>54</td>
<td>56</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ECM - FC</td>
<td>5.1</td>
<td>690</td>
<td>190</td>
<td>460</td>
<td>75</td>
<td>49</td>
<td>54</td>
</tr>
<tr>
<td></td>
<td></td>
<td>PSC - BC</td>
<td>5.1</td>
<td>690</td>
<td>210</td>
<td>460</td>
<td>150</td>
<td>54</td>
<td>56</td>
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<tr>
<td></td>
<td></td>
<td>PSC - FC</td>
<td>5.1</td>
<td>690</td>
<td>340</td>
<td>460</td>
<td>230</td>
<td>51</td>
<td>54</td>
</tr>
</tbody>
</table>

**Performance Notes:**
1. Units are tested in accordance with IEST RP-CC002.2, Recommended Practice for Unidirectional Flow Clean-Air Devices.
2. Sound levels were measured with unit installed in a T-Bar ceiling, with gasket, in a standard room. Sound levels in dBA were measured at a distance of 30 inches from the filter face, with the unit set to produce 90 fpm average face velocity. (Note that data is for a clean filter only. If fan speed is increased to compensate for filter loading the noise level will increase.)
3. For electrical circuit sizing, consult the “max amps” shown on the submittal for each product configuration and voltage.
4. All data is based on a unit with a clean HEPA filter.
5. 90 fpm values are based on active filter area.
6. Heat Gain: BTUh = Watts x 3.413

### Integrated Lighting

<table>
<thead>
<tr>
<th>Unit Size</th>
<th>Filter</th>
<th>Motor - Fan</th>
<th>Active Filter Area (sq. ft.)</th>
<th>Max cfm</th>
<th>Watts at Max cfm</th>
<th>cfm at 90 fpm</th>
<th>Watts at 90 fpm</th>
<th>Sound (dBA) at 90 fpm</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 in. x 48 in.</td>
<td></td>
<td>ECM - BC</td>
<td>5.3</td>
<td>750</td>
<td>165</td>
<td>480</td>
<td>65</td>
<td>54</td>
<td>106</td>
</tr>
<tr>
<td></td>
<td></td>
<td>ECM - FC</td>
<td>5.3</td>
<td>750</td>
<td>230</td>
<td>480</td>
<td>80</td>
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<tr>
<td></td>
<td></td>
<td>ECM - BC</td>
<td>3.8</td>
<td>540</td>
<td>130</td>
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<td>53</td>
<td>96</td>
</tr>
<tr>
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<td></td>
<td>ECM - FC</td>
<td>3.8</td>
<td>540</td>
<td>170</td>
<td>345</td>
<td>65</td>
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<td></td>
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<td>ECM - FC</td>
<td>2.3</td>
<td>280</td>
<td>140</td>
<td>210</td>
<td>70</td>
<td>46</td>
<td>74</td>
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## Exhaust

<table>
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<tr>
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<th>Motor - Fan</th>
<th>Active Filter Area (sq. ft.)</th>
<th>Max cfm</th>
<th>Watts at Max cfm</th>
<th>cfm at 90 fpm</th>
<th>Watts at 90 fpm</th>
<th>Sound (dBA) at 90 fpm</th>
<th>Weight (lbs.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 in. x 24 in.</td>
<td>RSR</td>
<td>ECM - FC</td>
<td>2.3</td>
<td>330</td>
<td>140</td>
<td>210</td>
<td>60</td>
<td>52</td>
<td>58</td>
</tr>
<tr>
<td>24 in. x 24 in.</td>
<td>RSR</td>
<td>PSC - FC</td>
<td>2.3</td>
<td>330</td>
<td>210</td>
<td>210</td>
<td>120</td>
<td>50</td>
<td>58</td>
</tr>
<tr>
<td>24 in. x 48 in.</td>
<td>RSR</td>
<td>ECM - FC</td>
<td>5.3</td>
<td>750</td>
<td>225</td>
<td>480</td>
<td>85</td>
<td>53</td>
<td>74</td>
</tr>
<tr>
<td>24 in. x 48 in.</td>
<td>RSR</td>
<td>PSC - FC</td>
<td>5.3</td>
<td>750</td>
<td>434</td>
<td>480</td>
<td>308</td>
<td>59</td>
<td>74</td>
</tr>
</tbody>
</table>

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