

**MULLION ASSEMBLY**

1. Clip the mullion onto the jamb of one louver (Detail B).
2. Clip the adjacent louver into the other side of the mullion (Detail C).

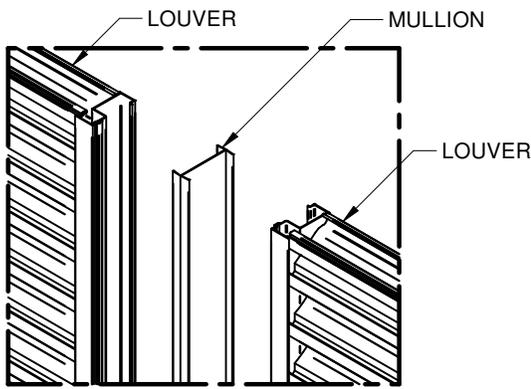
**Note: For flangeless mounting, the mullion top and bottom edges should be flush with the louver clips (Detail C). For flanged mounting, the notched end of the mullion should be installed on the opposite side of the flanges (Detail D).**

3. Separate the adjacent louver by 1/4" for thermal movement (Detail E).

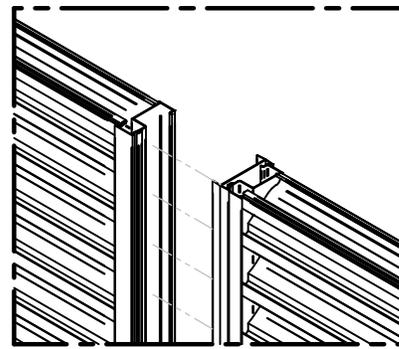
3. In the case of inactive louvers (with blank-off panels), slide the mullion between the louver and the blank-off panel (Detail F).

**Note: The blank-off panel may need to be loosened off to slide the mullion onto the louver jamb.**

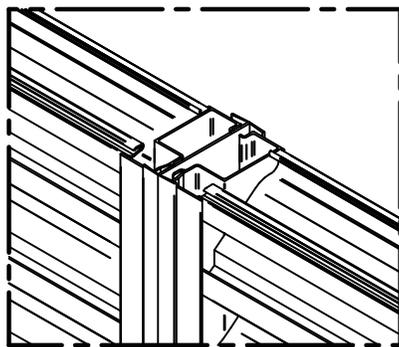
**Note: Mullions are non-structural. Additional structural support is required for multi-section louvers.**



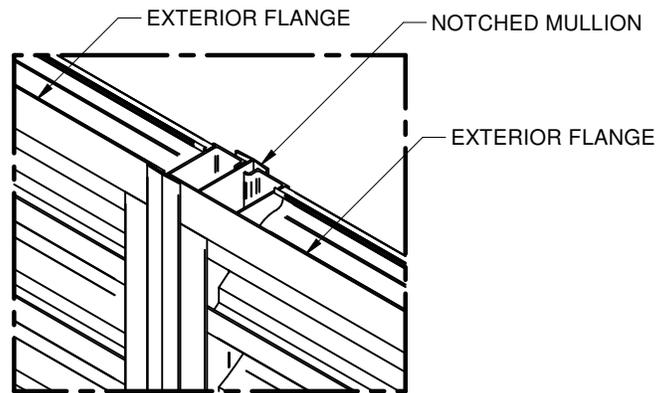
**DETAIL A: FRONT VIEW**



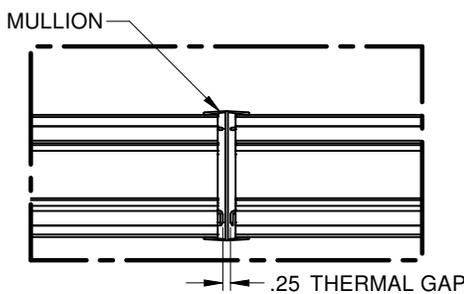
**DETAIL B: FRONT VIEW**



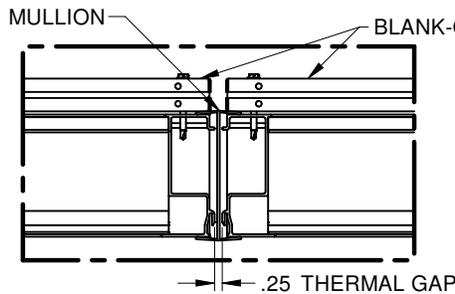
**DETAIL C: FRONT VIEW  
( CHANNEL FRAME MOUNTING )**



**DETAIL D: FRONT VIEW  
( FLANGED MOUNTING )**



**DETAIL E: TOP VIEW**



**DETAIL F: TOP VIEW  
( INACTIVE LOUVERS )**

TITLE		
<b>MULLION ASSEMBLY INSTRUCTIONS</b> ( STANDARD APPEARANCE )		
DRAWING NUMBER	<b>271052</b>	SHEET
		1 OF 1
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