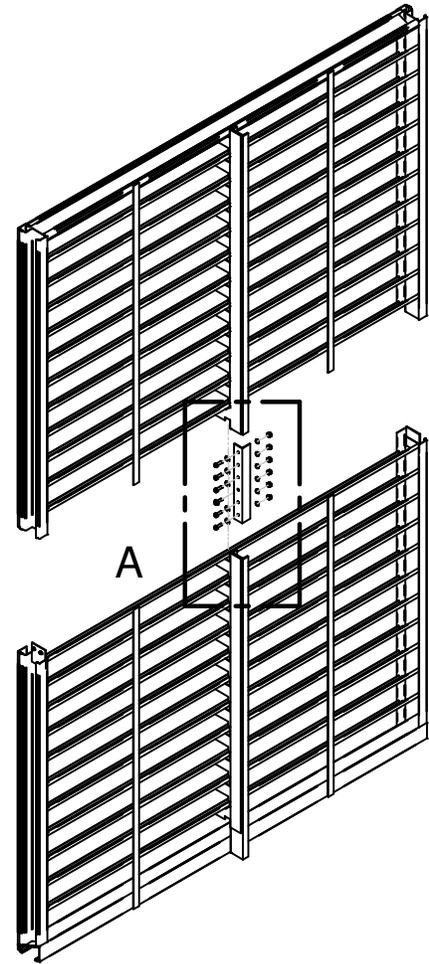


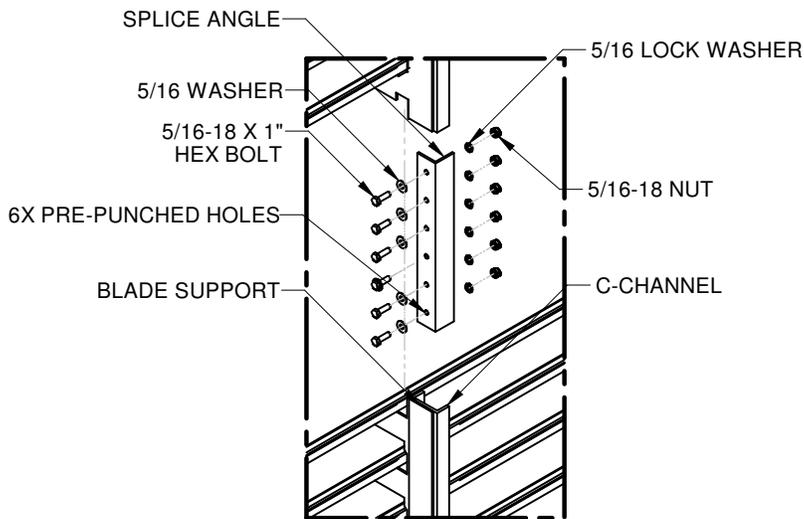
SPLICE ANGLE ASSEMBLY

1. Slide the upper and lower louver sections together.
2. Align the c-channels of each louver section (Detail B).
3. Center the splice angle vertically on the back of the c-channels.
4. Mark out three holes locations on each louver section using the six pre-drilled holes in the splice angle as a template (Detail C).
5. Drill the marked hole locations with a 3/8" drill.
6. Place the splice angle on the c-channels and install the provided 5/16" bolt hardware (Detail D).

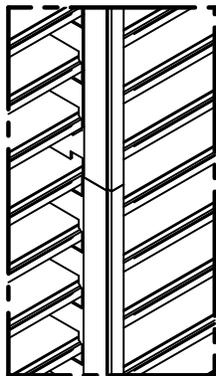
Note: Splice angles are non-structural and for alignment only. Additional structural support is required at this point.



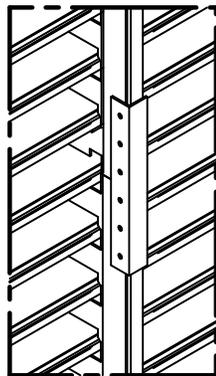
BACK VIEW



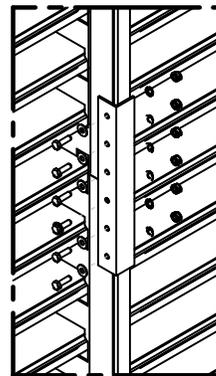
DETAIL A



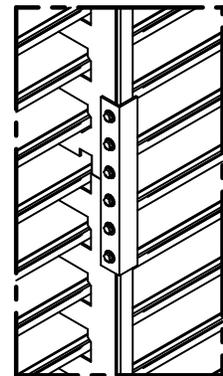
DETAIL B



DETAIL C



DETAIL D



DETAIL E

TITLE		
SPLICE ANGLE ASSEMBLY INSTRUCTIONS		
DRAWING NUMBER	271050	SHEET
		1 OF 1
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